

**CALL FOR QUOTES** 

Phone: 586.749.6650

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24700 Wood Court, Macomb MI 48042

# **Description:**

The LYNX FUSION is a micro-controlled arc stud welding system capable of welding ½" full thread fasteners with ferrules or inert gas. Its bright high contrast display has a multitude of features while offering a simple three button user interface.

# **Welding Process:**

Arc and short cycle with ferrules or inert shielding gas

# Output:

800 Āmps Adjustable gas flow Adjustable pilot arc Adjustable weld time

## Input:

3 phase 208-230VAC 50/60 hertz, 60 amps 3 phase 400-480VAC 50/60 hertz, 40 amps 3 phase 575 50/60 hertz, 30 amps

# Weld Range:

1/2", 6 welds per minute 3/8", 12 welds per minute 5/16" 20 welds per minute ½" unlimited

# Enclosure Weight and Dimension:

120lbs.

14"W X 10"H X 20"L

Thunder blue with large dual lifting handles Heavy duty Dinse® welding connectors

#### Gun:

IWT-A2 with 20ft of #2 welding cable Heavy duty Dinse® welding connector Amphenol® control connector Easily adjustable lift –no tools required

### **Grounds:**

Dual ground with 20ft of #2 cable



Extreme Power

Simple Interface

Small Foot Print



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# Advantages:

- Designed and Manufactured in the USA
- Easy to operate everything controlled from three buttons!
- Operator can modify gas flow, pilot arc and weld time
- Last user settings are stored in memory during power off for easy startup
- Micro-controlled upgradable programming for future software versions and features
- PulseLift™ Solenoid protection an innovative control which prevents damage due to overheating
  of the lifting coil, monitors solenoid lifting when not welding.
- Lift Check –allows operator a visual indication of the lift without welding
- Chuck saver prevent operator from double triggering the system
- Gas flow check purge the system and confirm gas flow
- Safety shutdown safely powers down the system in the event of an internal fault
- Thermal protection various sensors monitor internal system temperature, prevents transformer damage
- On demand fan fan output regulated based on duty cycle
- PLC ready for automatic applications for use with IWT Autofeed systems
- OLED display monitors welding functions provides feedback to operator during each weld cycls

• Gun overload protection – monitors solenoid during lift check

• USB interface – feature available on select models

Multiple language support – English/ Spanish on select models

• RoHs Compliant

• CE/CSA/UL Compliance pending

# Micro-Controlled

Upgradable

OLED Display

Thermal Protection



